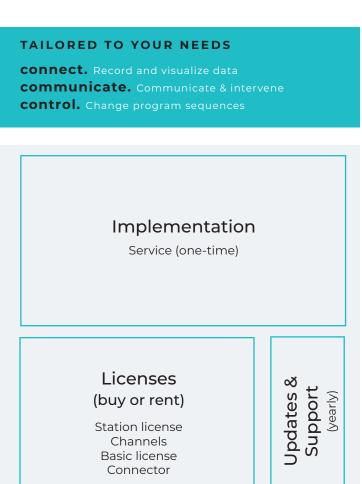
LICENSE MODEL

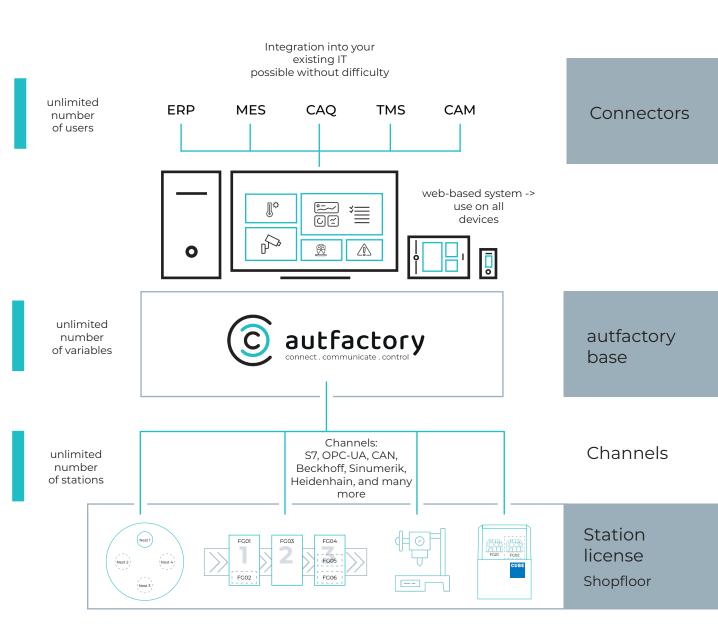


autfactory



If needed Training, workshop,

specification, proof of concept



LICENSE MODEL



Explanation station license shopfloor

DEFINITION STATION

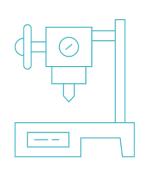
» Physical station in production where data is recorded or communication with the master computer takes place.

Example

INDIVIDUAL MACHINE

One station license is charged per individual machine.

- » Robot
- » Manual workstation
- » Press
- » NC machine
- » Lathe, milling machine, etc.



Example

ASSEMBLY LINE

In the case of the shown assembly line, licensing is carried out as follows:

- 1. One station (FG01) + one sub-station (FG02)
- 2. One station (FG03)
- 3. One station (FG04) + two sub-stations (FG05 & FG06)



FG03 FG04

DEFINITION SUBSTATION

PLANT, SPECIAL MACHINE

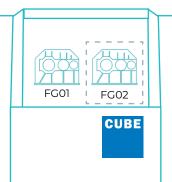
Not independently functioning, independently acting unit (physical)

Unit does not work simultaneously on a serial number Equivalent in price to 25% of the station license

One application per plant or special machine is included in the station price. Each additional application is charged as a sub-station:

Example

- » 1 x station (FG01)
- » 1 x sub-station (FG02)



Example

ROTARY INDEXING TABLE

This rotary indexing table is licensed as follows:

- » 1 x station (Nest 1)
- » 3 x sub-station (Nest 2, 3 & 4)

One nest is already included in the station price, the remaining 3 are charged as substitutions.

